Exterior Pro 2.3 Surface

Range of Decors / Release April 2023

For you to create

Т Fundermax



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Fundermax

No matter whether it's furniture, facades, or interior design: where ideas and materials meet, you'll find Fundermax. As a global market leader in the field of compact panels and a manufacturer of high-quality wood-based materials and laminates, the company is proud to look back on a history spanning 130 years. The continued success is based on the highest quality, innovative and varied design, and sustainable production. Made in Austria—with great love for wood as a natural material, creations, and imagination.

- · modern production facilities in Austria and Norway
- around 1,400 employees
- · annual sales of €430 million
- · part of Constantia Industries AG
- The Austrian Excellence Award (2018)



1 Sustainability and the Environment

Offering high-quality wood based compact, and HPL panels with various decors, Fundermax positions itself at the very heart of the architecture of a building. We design and manufacture a broad spectrum of products made from natural materials that are easy to work with, in order to provide architects, designers, facade designers, interior designers, and industrial companies with solutions that stand the test of time.

Fundermax has been processing natural materials with precision and love for 130 years. Today, we are manufacturers of high-quality timber composite materials and a global leader in compact laminates for both internal and external applications. Fundermax stands for nothing less than top quality and excellent design.





100% wood and paper



comes from sustainable and certified forestry management.

10,000 t CO₂



saved every year

100% green electricity



generated during production.

This and much more is what makes Fundermax a sustainable company, always looking to the future.

Find out more in our Sustainability Brochure via this **OB** code



2 Exterior Pro 2.3 | Surface Collection

Fundermax Exterior is synonymous with product quality, sustainability, innovation, and design freedom. We developed the overarching new Exterior 2.3 collection in collaboration with international architects and our experienced teams. In order to accommodate your project requirements, we divided it into two subcollections. In the Essential collection, the focus is on maximum choice of decorative finishes and efficiency. In the Pro Surface collection, it's all about design using surface textures and visual effects. For maximum design freedom, there's Fundermax Individual. Create your very own design using Fundermax custom printing or add accents by machining a design directly onto the material surface without the need for further processing. Whatever form your idea takes, the Exterior 2.3 collection from Fundermax opens up a whole world of design possibilities.

For you to create.

Exterior Pro 2.3 Surface

Unique surfaces combined with a variety of decors—they could be the perfect option for your very special project!

All of the decors in this collection can be supplied with the NG, NP, and NY surfaces in this size:

· 4,100 x 1,300 mm = 5.33 m²

For details, see the product portfolio on page 28.

NG Gloss

Combined with solid colours, the impact of NG Gloss is bold and expressive, while with wood and other material effects, it is exclusive and elegant. The surroundings are incorporated into the design through the high reflectivity of the surface, adding to its appeal.



NP Paragon

This matte surface with anti-finger print technology is calming and self-assured. This is highlighted by the pleasant and high-value feel of NP Paragon.



NY Sky

Convincing depth effect and pleasant feel this texture is spirited, raw, and natural, and complements the range of surfaces perfectly.



Colour

Architecture means providing perspectives and having a powerful influence on public perception.

In our Exterior Pro 2.3 | Surface range, you'll find a selection of decors that the Gloss, Sky, and Paragon surfaces show in their best light.

For you to create.



0080 Black

0070 Carbon Grey

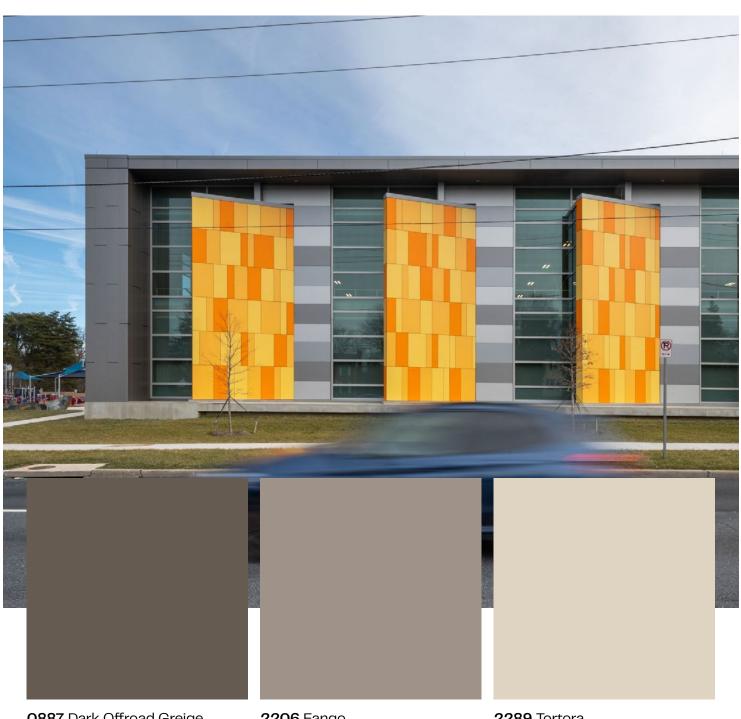
0077 Charcoal



0900 Dark Cyber Grey

0075 Dark Grey

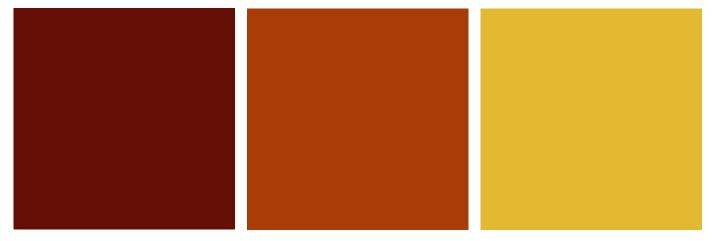
0074 Pastel Grey



0887 Dark Offroad Greige

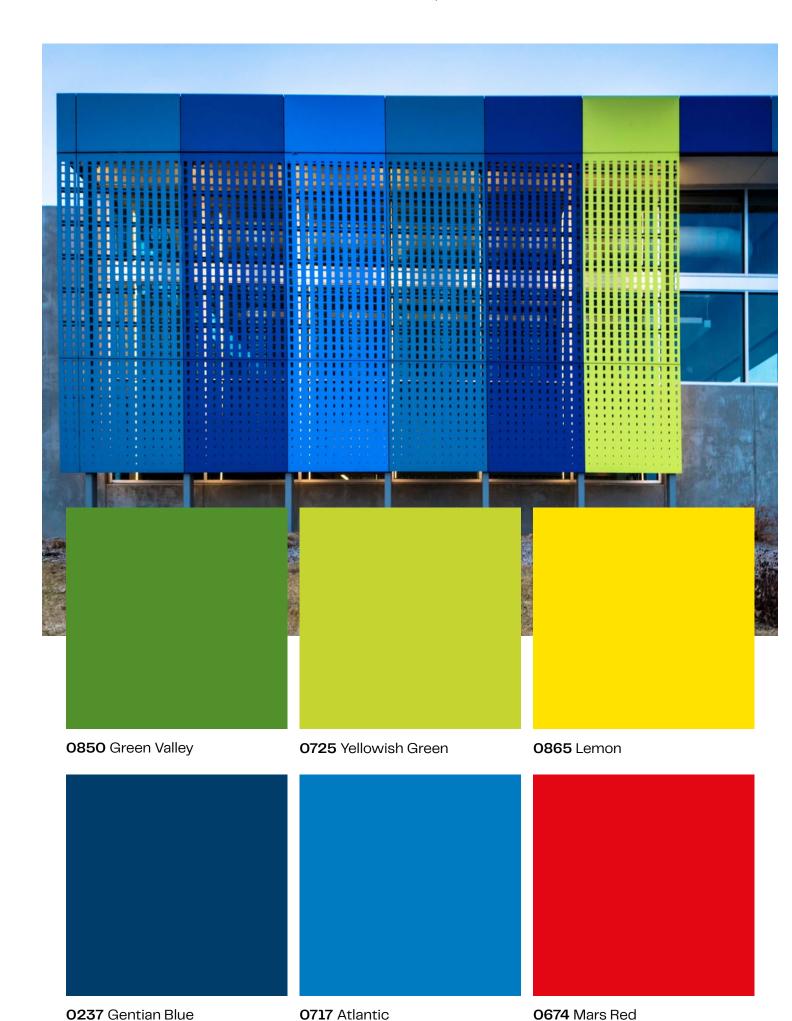
2206 Fango

2289 Tortora



0874 Maroon 0873 Red Pepper

0864 Mustard







Nature

Whatever people put together in terms of colour, shape, and texture, the world around us has already long since created it in one form or another. There is so much to discover, and most of it will be found in the smallest details.

In our Exterior Pro 2.3 \mid Surface Nature range, you'll find both bold and subtle wood textures and shades that don't just look really natural with the NP surface, they also feel incredibly pleasant to touch.

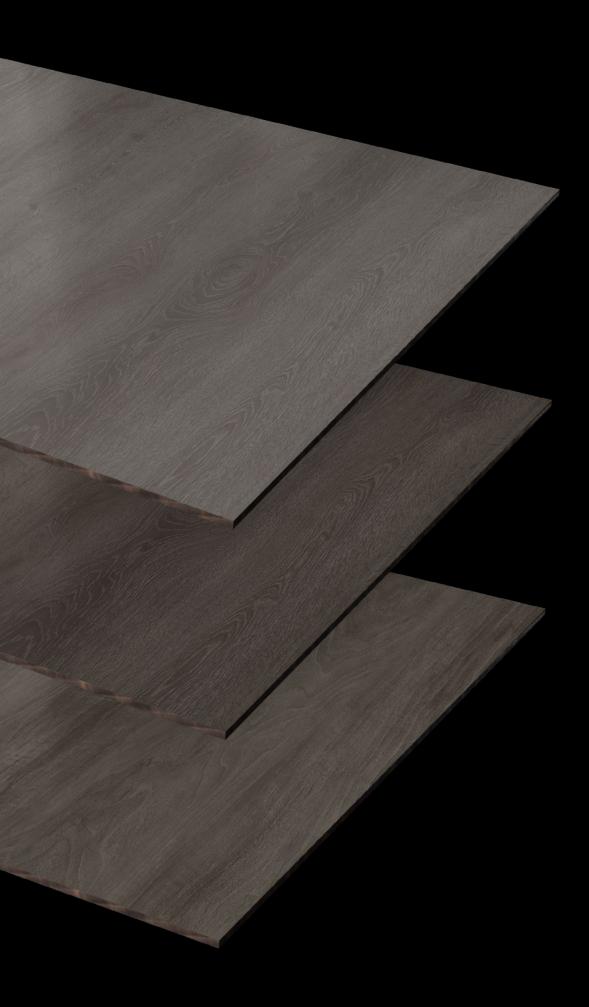
For you to create.

0870 Dark Honey Marvel Walnut

0868 Caramel Marvel Walnut

Graphite Flagship Oak

Smoked Marvel Walnut



Material

Witness the unyielding power of nature, strong accents, and smooth textures in natural harmony, moving within itself, constantly in motion. It's a fascinating interplay of texture, colour, and material.

In our Exterior 2.3 | Surface Material range, you'll find designs that reveal something new every time you look at your project.

For you to create.

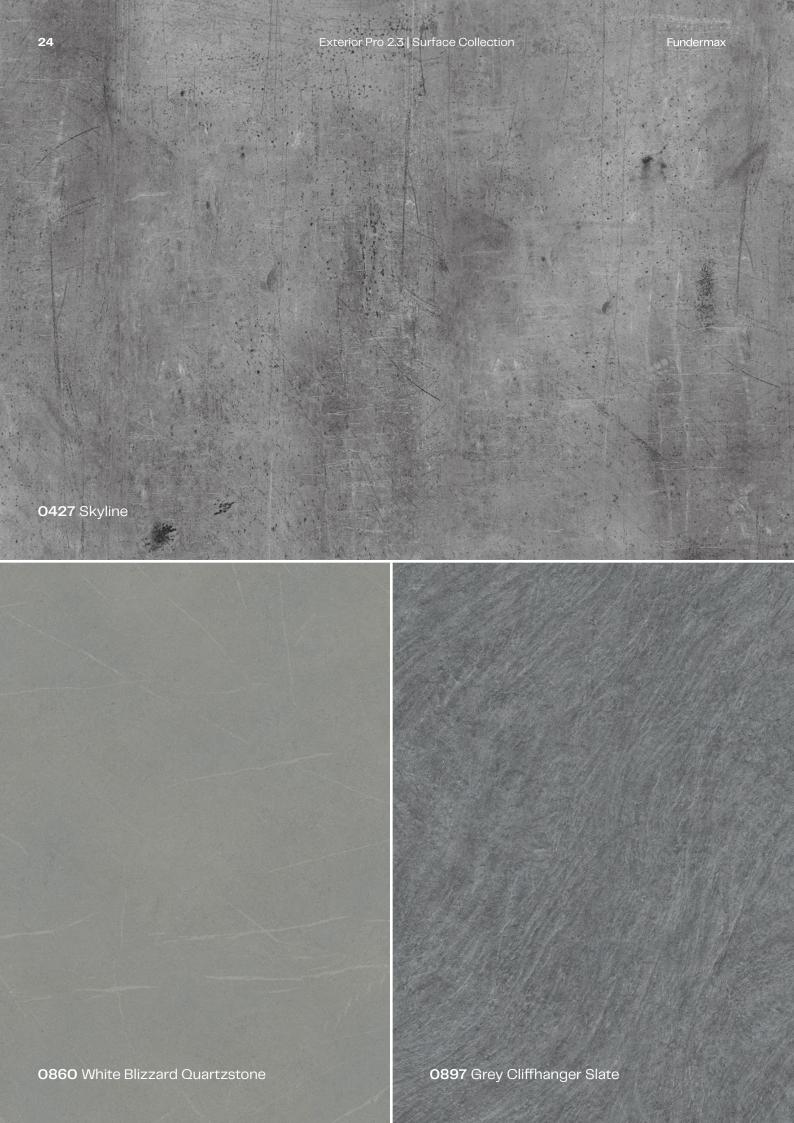


0394 Moonwalk



0799 Blackjack

0894 Black Pearl Concrete





3 Decor overview and delivery programme

NP Paragon NG Gloss



NY Sky

NY Sky | NP Paragon | NG Gloss

Fundermax



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Decor type

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Exterior Pro 2.3)
Surface	
(from April 2023)	

Tortora

S 1505-Y40R

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Decor no.

0070 + G

0074 + G

0070

0074

0075

0077

0800

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0237

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0080 + G

r Pro 2.3	Collection	Exterior Pro 2.3 Surface			<u>[</u>			
	Quality		F		side	Ē		rior
9	Format (mm)	4,100 x 1,300 mm	4,100 x 1,300 mm	4,100 x 1,300 mm	rear	ectic	023	Inte
ril 2023)	Thickness (mm)	6.0 8.0 10.0 12.0 13.0	6.0 8.0 10.0 12.0 13.0	6.0 8.0 10.0 12.0 13.0	Decor on rear side)7	Decor direction	New for 2023	Compact Interior
	Core	brown	brown	brown	Dec	Dec	Nev	S
	Nearest NCS code)1	NG/NG ^{)2,3,5}	NP/NT ^{)2,4}	NY/NT ^{)2,5}				
Decor name	/ Species of wood							
Carbon Grey	S 7502-B	0	0		Х	N		
Carbon Grey + Glitter		0	0	0	Х	R		
Pastel Grey	S 2500-N	0	0		Х	N		[]
Pastel Grey + Glitter		0	0	0	Х	R		
Dark Grey	S 5000-N	0	0		Х	N		[]
Charcoal	S 7502-R	0	0		Х	N		[]
Black	S 9000-N	0	0		Х	N		[]
Black + Glitter		0	0	0	Х	R		
White	S 0502-G50Y	0	0	0	Х	N		::
Starlight	S 0502-R50B	0	0	0	Х	N		
Gentian Blue	S 5040-R80B	0			Х	N		[]
Moonwalk				0	Х	L		
Rockstar				0	Х	L		
Venus				0	Х	L		
Loft				0	Х	L		
Skyline				0	Х	L		
Colosseum				0	Х	L		
Stonehenge				0	Х	L		
Mars Red	S 1580-Y90R	0			Х	N		
Atlantic	S 2060-R90B	0			Х	N		[]
Yellowish Green	S 1060-G60Y	0			Х	N		[]
Pebble Grey	S 1002-Y	0	0	0	Х	N		[]
Patina Tin				0	Х	L		
Patina Bronze				0	Х	L		[]
Black Jack				0	Х	L		
Desert Rose Sandstone				0	Х	L	台	
Green Valley	S 4050-G30Y	0			Х	N		
White Blizzard Quartzstone				0	Х	L	台	
Grey Eclipse Quartzstone				0	Х	L	台	
Mustard	S 2060-Y10R	0	0		Х	N	台	
Lemon	S 0580-Y	0			Х	N	台	
Caramel Marvel Walnut	Walnut		0		Х	L		
Smoked Marvel Walnut	Walnut		0		Х	L		
Dark Honey Marvel Walnut	Walnut		0		х	L	台	
Red Pepper	S 4550-Y70R	0	0		Х	N	台	
Maroon	S 7020-Y90R	0	0		Х	N	☆	
Dark Offroad Greige	S 7005-Y20R	0	0		Х	N		
Black Pearl Concrete				0	Х	R		
Grey Cliffhanger Slate				0	Х	R		
Porto Nero Slate				0	Х	R		
Dark Cyber Grey	S 7500-N	0	0		X	N	8	
Black Stingray Limestone				0	X	R	43	
Urban Galaxy Limestone				0	X	R	43	
Graphite Flagship Oak	Oak		0		X	L	43	
Grey Flagship Oak	Oak		0		X	L	43	
Brown Flagship Oak	Oak		0		X	L	43	
Fango	S 4005-Y50R	0	0		X	N	43	[]
90	3 1000 10011	+			 ^		-	

Decor types

Decor/Decor direction U = Colour

L = This decor goes in a lengthwise direction.

H = Nature (Please take into consideration when arranging and cutting.)

M = Material N = This decor doesn't have a direction. It can be turned when cutting. S = Specials

(Not the case for NP surfaces. Please take into consideration the further notes on NP.)

R = This decor goes in a crosswise direction.

(Please take into consideration when arranging and cutting.)

X = Decor on both sides

Delivery options

Surfaces

NY = Sky NP = Paragon

NG = Gloss

o = according to current delivery times

[] = Decor also available as Compact Interior. For details, see the Compact Interior delivery programme.

)3 = All Colour NG decors are also available as Metallic (Dualis Overlay Glitter).

)7 = Exterior surfaces NT, NG, and NH can also be supplied with 0890 Balkonweiss on the reverse side.

Protective film = Surfaces NG and NP are supplied with protective film. The NY surface is always supplied without protective film.

)1 = Details on RAL and CMYK colour systems can be found on our website: www.fundermax.com

)2 = Front side/reverse side surfaces: NG: NG/NG | NP: NP/NT | NY: NY/ NT | NH: NH/NT (NY and NH are supplied with NT on the top).

 $) 4 = NP \ surface; be sure to follow the same direction when installing. (Turning by 90° or 180° can lead to visual differences) \\$

)5 = Additional surfaces and decors combinations can be found at www.fundermax.com

F = Max Compact Exterior F Quality. For details on fire classes and approvals, see TI Exterior.

a = New decor for 2023

4 Products

Everything Max Compact Exterior can do

Max Compact Exterior panels are thermoset high-pressure laminates (HPL) that meet the requirements of EN 438-6, type EDF, and are produced in high-pressure lamination presses at high temperature.

Dual-cure acrylic polyurethane resin ensures highly effective weather protection, making it particularly well suited to balcony and facade cladding.

For extreme weather and environmental conditions*



weather-resistant



optimally lightfast



dual-cure



scratch-resistant



impact-resistant

Design freedom and efficiency



Large range of decorative finishes



Design using CNC systems



Cost savings—5 sizes, little waste

Installation and Maintenance



Quick installation



Decor on both sides

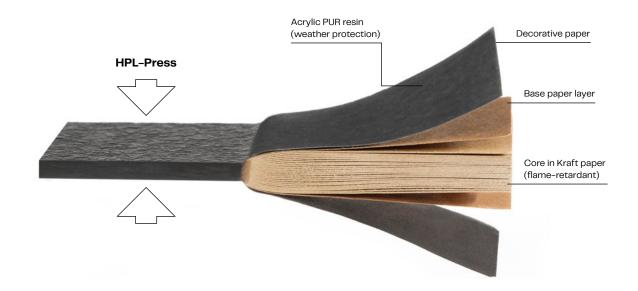


Easy to clean



Resistant to solvents

Composition of Max Compact Exterior Panels





The 'Biobased Product' label highlights biobased materials that contain a significant proportion of biomass by certifying their content of biobased materials.

A minimum proportion of biobased material is defined for each product family (60% for facade cladding).



FSC certification guarantees the origin and traceability of timber and paper products with a minimum amount of timber.

Certified products come from sustainable, socially responsible, and economically viable forestry management along the entire supply chain.



PEFC certification guarantees the origin and traceability of timber and paper products with an obligation for improvement.

Certified products come from sustainable forestry management that respects biodiversity and the vitality of ecosystems.

Max Compact Exterior F Quality

A high-quality construction product bearing the CE label for use as durable balcony and facade cladding. The panels are thermoset high-pressure laminates (HPL) that meet the requirements of EN 438-6, type EDF, with the most effective weather protection thanks to dual-cure acrylic polyurethane resin.

Exterior Pro 2.3 Surface



Surfaces*

- · NG (Gloss) on both sides
- · NP (Paragon), NT on reverse side
- · NY (Sky), NT on reverse side

Size**

• 4,100 x 1,300 mm = 5.33 m²

Thicknesses

Panels with decor on both sides:

Thickness Tolerance (EN 438-6, 5.3)

• 6.0 mm ± 0.3 mm

• 8.0 10.0 mm + 0.5 mm

8.0, 10.0 mm ± 0.5 mm
 12.0, 13.0 mm ± 0.6 mm

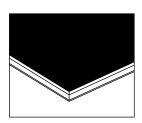
Core

- F Quality
- (flame retardant)
- · Brown colour

^{*} For the best possible appearance of the facade cladding, installation on an aluminum subframe is recommended. Timber is advised against, as an uneven surface can lead to a wavy appearance.

^{**} Panel sizes with tolerances of +10-0 mm (EN 438-6, 5.3) are standard sizes—if absolute size and angle precision is required, cutting around all sides is recommended. Depending on the cut, the net measurement reduces by approx. 10 mm.

Options

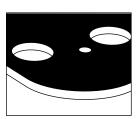


Max Compact Exterior F Quality

Max Compact Exterior panels are supplied with decors on both sides as standard. The core is made to be flame-retardant, the surface is lightfast, and the dual-cure resin is extremely weather-resistant.

(Fire Test EN 13501-1, B-s2, d0)

Max Compact Elements



Machining Service

Fundermax offers the option of cutting the panels and CNC machining. Using state-of-the-art systems, virtually all requirements can be fulfilled, from simple hole drilling for mounting facade panels to intricate machining for balcony components.

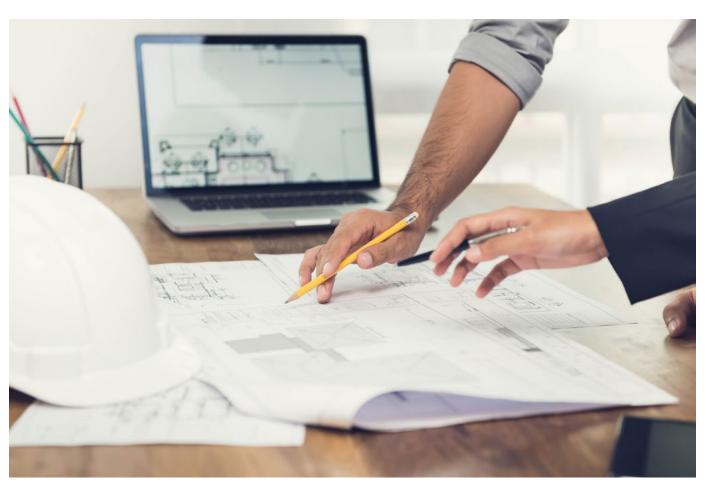
34 Products Fundermax

Consultation

Make the most of our architect consultation service and the extensive track record of our application technology. Certifications, approvals, BIM objects, and technical information can be found in the Downloads section on our website. Materials and decorative samples can be ordered from our website around the clock.

Tip

For a consistently light design for the interior of balconies, Max Compact Exterior panels can also be made with a white (reverse) side (0890 NT – Balkonweiss). The combination of different decors means the stated fixing distances should be reduced by at least 15%.



Max Compact Exterior-physical data and approvals

Properties	Testing method	Assessment	Standard value ¹⁾	Typical value ²⁾	
Lightfastness and weather resistance (NT)					
Resistance to artificial weathering*	EN 438-2:2016, Section 29, 3000 h	Contrast: Gray scale Appearance: Degree	Contrast: ≥ 3 Appearance: ≥ 4	Contrast: 4–5 Appearance: 5	
Resistance to UV rays*	EN 438-2:2016, Section 28	Contrast: Gray scale Appearance: Degree	Contrast: ≥ 3 Appearance: ≥ 4	Contrast: 4–5 Appearance: 5	
Properties	Testing method	Unit of measurement	Standard value ¹⁾	Typical value ²⁾	
Mechanical properties					
Bulk density	DIN 52328 / EN ISO 1183	g/cm3	≥ 1.35	1.44	
Flexural strength	EN ISO 178	MPa	≥ 80	Crosswise: 105 Lengthwise: 170	
Flexural modulus	EN ISO 178	MPa	≥ 9,000	Crosswise: 11,000 Lengthwise: 16,000	
Tensile strength	EN ISO 527-2	MPa	-	Crosswise: 95 Lengthwise: 140	
Resistance to impact with a large ball	EN 438-2:2016, Section 21	mm	≤ 10	5-6	
Thermal properties					
Resistance to moisture	EN 438-2:2016, Section 15	%	Mass increase ≤ 8	2	
Dimensional tolerance at high temperature	EN 438-2:2016, Section 17	%	Lengthwise: ≤ 0.30 Crosswise: ≤ 0.60	Lengthwise: 0.08 Crosswise: 0.16	
Coefficient of thermal expansion	DIN 52328	1/K		18 x 10 -6	
Thermal conductivity		W/mK		0.3	
Water vapor diffusion resistance				approx. 17,200 μ	
Building material classes					
Europe building material class	EN 13501-1	MA39-VFA Vienna	Euroclass B-s2, d0 for 6–13 mm**		
Austria facade fire testing	ÖNORM B 3800-5	MA39-VFA Vienna	tested panel thicknesses 8–13 mm		
Switzerland building material class	EN 13501-1	MA39-VFA Vienna	Euroclass B-s2, d0 for 6-	13 mm ²⁾	
France building material class	NFP 92501	LNE	M1 for 2–10 mm		
Spain building material class	UNE 23727-90	LICOF	M1 for 6–10 mm		
Approvals					
Germany facade approval		Deutsches Institut für Bautech- nik, Berlin	6, 8, 10 mm, Approval no. Z-10.3-712		
ETB guidelines for components that protect against falling, from $6/1985\ \text{balcony}\ \text{railings}$		TU Hanover	present (depending on building construction, 6, 8, 10, 6		
France Avis technique		CSTB	6, 8, 10, and 13 mm, timber and metal subfran No. 36-87 2/16-1749 No. 36-106 22/14-1623_ No. 36-125 22/13-1565_ No. 36-125 22/21-1809_ No. 36-125 22/16-1716 No. 36-29 ATT-20/013_\ No. 26-29 ATT-20/014_\	V1 V2 V1	
WinMark UK		Wintech	A10114		

For the NT surface, a gloss level tolerance of \pm /-5 GE is measured at 60°. With regard to colour tolerance, the ÖFHF (www.oefhf.at) Tolerances data sheet dated 16 January 2017 applies.

Other and up-to-date tests and approvals can be found in the Downloads section on www.fundermax.com.

 $Please\ take\ into\ account\ any\ currently\ valid\ building\ regulations; we\ accept\ no\ liability\ in\ this\ regard.$

Please check whether your construction project complies with the requirements to effectively restrict the spread of fire

(e.g., Austria: OIB RL 2, Germany: Model Administrative Provisions – Technical Building Rules, MVV TB, etc.)

This brochure is intended for specialists who are trusted to adhere to the relevant standards, technical regulations, legal requirements, and relevant guidelines relating to building products. Rules have been painstakingly revised, however, we would like to point out that responsibility for proper planning always lies with the planner, and responsibility for correct installation lies with the contractor.

¹⁾ In accordance with EN 438-6

²⁾ Typical values are given as an example only and may not be consulted in the case of any possible liability of Fundermax (they are not confirmed, guaranteed values). Fundermax only guarantees compliance with standard values.

 $^{^{*}}$ Custom decorative printing: artificial weathering EN ISO 4892-2: 3,000 h; Assessed based on the gray scale EN 20105-A02: 3

^{**} The exception is the Podio balcony flooring panel, Euroclass B-s2,d0 (6-20 mm)

5 Fundermax Individual Solutions

Application engineering

Fundermax has been producing compact panels in Austria for over 50 years. During this time, we've advised and worked with business partners on countless projects. We collaborate with all major system partners in the field of ventilated facades and balconies, and in doing so are constantly expanding our knowledge, which we're then happy to put into the planning and realization of your project. Our experts in the area of building approval and certification deal with ensuring all relevant certifications are up to date and new ones are added. Furthermore, through our in-house services for cutting and CNC machining, we have links with all prominent tool suppliers so that we can give you the best possible advice when it comes to machining.

Application engineering services



Handling compact panels



Machining compact panels



Mounting options for compact panels



Installation of compact panels



Certifications and approvals



BIM objects and CAD details



Support and email contact

For you to create—Maximum design possibilities with Fundermax Exterior

Facades are a critical architectural element, giving a building its symbolic expression and conveying the intention of the architect. At the same time, they serve as a backdrop for the public space and urban life.

With its huge range of highly weather-resistant and optimally lightfast colours, decors, and surfaces, the Fundermax Exterior collection allows for an extremely broad spectrum of design possibilities. Fundermax custom printing offers maximum design freedom, as well as the option of choosing any shape and machined engraving, which can be designed using modern CNC systems.



Design freedom for facade layout and surface design

Thanks to modern CNC systems, it is possible to design creative facade layouts and add accents using machined engraving. Fundermax Exterior panels are uniform in their composition, so sealing the edges isn't required.

Make use of our decades of experience in the machining of compact panels and order your project so that it's pre-sorted and ready for installation.

Compact Elements by Fundermax services



Pre-sorted and labeled according to construction phase



surface design



Pre-sorted, labeled, and palletized ready for installation



Machining compact panels

Advantages

- · No personal risk when cutting
- · Precision machining results
- · Can be delivered without offcuts on request, reducing workload when closing down the construction site
- · Numbering, palletizing, and sorting in preparation for installation makes construction site logistics easier and saves space









5 02 Facade layout Project: Aquapark

5 03 Facade layout

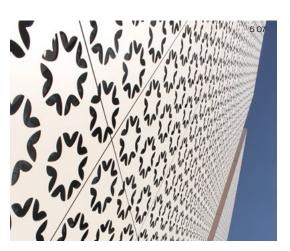
Project: Construction of School

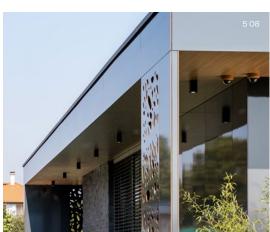
5 04 Facade layout

Project: Eurospar St. Valentin

5 05 Facade layout Project: Veganista









5 06 Openings and engraving Project: Cinema
 5 07 Openings and engraving

Project: McDonald's Batumi **5 08** Openings and engraving

Project: Detached house **5 09** Openings and engraving
Project: Music school

6 Essential collection

Exterior 2.3 Essential

Exterior 2.3 | Essential offers maximum choice of decors and maximum efficiency with the NT surface, which offers a silky matte effect. As a result, the appearance achieves a certain shimmer that, regardless of the light conditions and specific application, provides plenty of character. The fine hammered texture complements this appearance to create an overall image of accomplished beauty.







Exterior Pro 2.2 Podio

Weatherproof, slip-resistant and scratch-resistant, these are just a few criteria that our specially developed balcony panel Max Compact Exterior Podio with Hexa surface meets. Due to the easy installation by screwing or gluing as well as the slip resistance according to R10 DIN 51130 and DIN 51097 it is perfectly suitable for balconies, stairs and landings. Because of the selection of different decors, the plate leaves nothing to be desired.



Exterior Pro 2.2 | Podio



Exterior Pro 2.2 Authentic

Each decor of the Authentic Collection is available in three surface finishes:

- NT
- NY
- NH



Lovers of brown and natural tones can now enjoy three completely new decors, all part of the Authentic Natura (AUTN) family.

Authentic Mocca

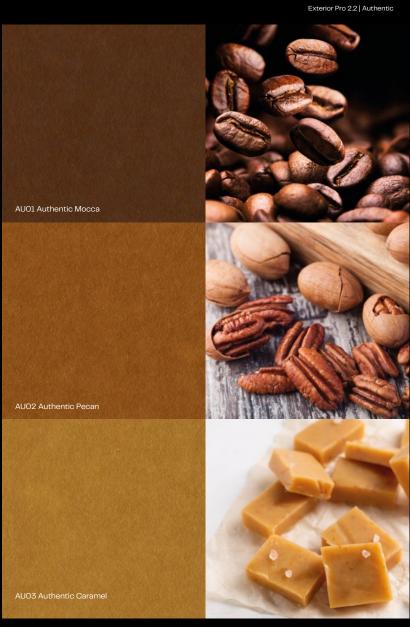
Sometimes stronger, milder, darker, lighter—all in all, Authentic Mocca is a more than tasteful composition.

Authentic Pecan

With pecans, the treasured content is protected by a resistant shell. The same is true of a building's interior and facade. By using "Authentic Pecan" an aesthetically pleasing look can be achieved.

Authentic Caramel

Facades in a "salted caramel look" range from golden yellow to honey brown. This decor was inspired by the widely loved caramel candy with its different shades of colour.



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